




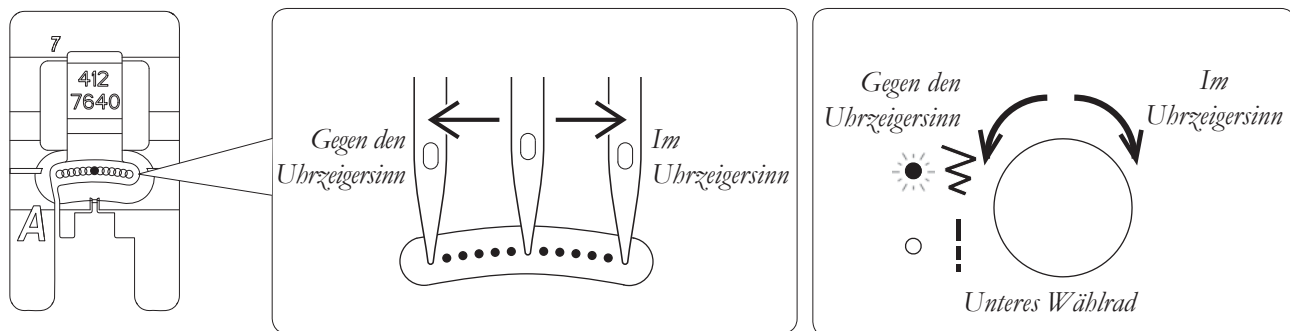
STICHÜBERSICHT








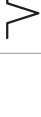
Auf den folgenden Seiten finden Sie Informationen zu den Stichen auf Ihrer Maschine. Neben jedem Stich finden Sie Informationen zu Stichnummer und voreingestellten Werten (Auto) für Stichbreite und -länge. Daneben werden auch die Mindest- und Höchstwerte angegeben, zwischen denen Sie Länge und Breite eines Stiches manuell anpassen können. Des Weiteren können Sie der Tabelle entnehmen, ob sich eine Zwillingnadel einsetzen lässt (○ = Ja, ✕ = Nein).

Wie Sie Stichlänge und -breite anpassen, entnehmen Sie der S. 19.































STICH	Nr.	LÄNGE (mm)		NADELPOSITION		ZWILLINGS NADEL
		<i>Auto</i>	<i>Manuell</i>	<i>Auto</i>	<i>Manuell</i>	
	00	2.5	0.5 - 4.8	MITTE	LINKS - RECHTS*	○
	01	2.5	1.5 - 3.0	MITTE	LINKS - RECHTS*	○
	28	2.5	2.0 - 4.0	MITTE	-	○






























* Zum Quilten, Absteppen usw. stehen für den Geradstich 13 verschiedene Nadelpositionen zur Verfügung.



STICH	Nr.	LÄNGE (mm)		BREITE (mm)		ZWILLINGS NADEL	STICH	Nr.	LÄNGE (mm)		BREITE (mm)		ZWILLINGS NADEL
		<i>Auto</i>	<i>Manuell</i>	<i>Auto</i>	<i>Manuell</i>				<i>Auto</i>	<i>Manuell</i>			
	02	2.5	1.5 - 3.0	1.0	-	✕		06	1.5	0.3 - 2.5	6.0	2.5 - 7.0	○
	03	2.0	0.5 - 3.0	4.0	0-7.0	○		07	3.0	1.5 - 3.0	5.0	2.0 - 7.0	○
	04	2.0	0.5 - 3.0	4.0	0-7.0	✕		08	3.0	1.0 - 3.0	3.0	1.0 - 6.0	○
	05	2.0	0.5 - 3.0	4.0	0-7.0	✕		09	3.0	1.0 - 3.0	3.0	1.0 - 6.0	○

STICH	Nr.	LÄNGE (mm)		BREITE (mm)		ZWILLINGS NADEL	STICH	Nr.	LÄNGE (mm)		BREITE (mm)		ZWILLINGS NADEL
		<i>Auto</i>	<i>Manuell</i>	<i>Auto</i>	<i>Manuell</i>				<i>Auto</i>	<i>Manuell</i>			
	10	2.0	1.0 - 3.0	3.0	2.0 - 7.0	○		25	0.5	0.5, 0.8	5.5	–	×
	11	2.5	1.5 - 3.0	6.0	3.5 - 7.0	○		26	0.5	0.5, 0.8	4.0	–	×
	12	3.0	1.0 - 3.0	6.0	1.0 - 7.0	○		27	0	–	3.0	2.0 - 4.5	×
	13	1.3	1.0 - 2.5	5.0	3.0 - 7.0	○		29	2.5	0.8 - 2.5	4.0	1.0 - 7.0	○
	14	2.5	0.8 - 2.5	3.5	1.0 - 6.0	○		30	2.5	1.5 - 2.5	7.0	3.5 - 7.0	○
	15	3.0	1.0 - 3.0	6.0	3.0 - 6.0	○		31	2.5	1.5 - 3.0	7.0	2.0 - 7.0	○
	16	2.5	1.5 - 2.5	7.0	3.0 - 7.0	○		32	2.5	1.5 - 2.5	7.0	3.0 - 7.0	○
	17	2.0	2.0 - 4.0	3.5	–	×		33	3.0	1.5 - 3.0	3.0	1.0 - 7.0	○
	18	0.5	0.5, 0.8	6.0	–	×		34	3.0	1.5 - 3.0	3.0	1.0 - 7.0	○
	19	–	–	–	–	×		35	3.0	1.5 - 3.0	4.5	1.0 - 7.0	○
	20	0.5	0.5, 0.8	6.0	–	×		36	3.0	1.5 - 3.0	4.5	1.0 - 7.0	○
	21	0.5	0.5, 0.8	5.5	–	×		37	2.0	0.8 - 2.5	3.5	1.0 - 6.0	○
	22	0.5	0.5, 0.8	3.5	–	×		38	2.5	1.5 - 3.0	6.0	3.0 - 6.0	○
	23	0.5	0.5, 0.8	5.5	–	×		39	2.5	1.5 - 2.5	6.0	3.0 - 6.0	○
	24	0.5	0.5, 0.8	3.5	–	×		40	2.5	1.5 - 2.5	5.0	3.5 - 7.0	○

STICH	Nr.	LÄNGE (mm)		BREITE (mm)		ZWILLINGS NADEL	STICH	Nr.	LÄNGE (mm)		BREITE (mm)		ZWILLINGS NADEL
		<i>Auto</i>	<i>Manuell</i>	<i>Auto</i>	<i>Manuell</i>				<i>Auto</i>	<i>Manuell</i>			
	41	3.0	1.5 - 3.0	6.0	3.0 - 6.0	○		56	1.5	0.5 - 1.5	7.0	3.0 - 7.0	○
	42	3.0	1.0 - 3.0	6.0	2.0 - 6.0	○		57	1.8	1.0 - 4.0	7.0	3.5 - 7.0	○
	43	2.5	1.5 - 2.5	6.0	3.5 - 7.0	○		58	1.3	0.8 - 4.0	7.0	3.5 - 7.0	○
	44	2.5	1.5 - 2.5	6.0	3.5 - 7.0	○		59	1.3	0.8 - 4.0	7.0	3.5 - 7.0	○
	45	1.8	1.5 - 2.5	7.0	3.0 - 7.0	○		60	0.8	0.5 - 1.5	7.0	3.5 - 7.0	○
	46	2.5	1.5 - 3.0	6.0	3.5 - 7.0	○		61	0.8	0.5 - 1.5	7.0	3.5 - 7.0	○
	47	2.5	1.5 - 2.5	5.0	3.5 - 7.0	○		62	1.0	0.8 - 1.5	7.0	3.5 - 7.0	○
	48	2.5	1.8 - 3.0	4.5	3.5 - 7.0	×		63	1.0	0.8 - 1.5	7.0	3.5 - 7.0	○
	49	2.0	0.5 - 2.0	5.0	4.0 - 7.0	×		64	0.8	0.8 - 1.5	6.0	3.5 - 6.0	×
	50	2.5	1.5 - 2.5	6.0	3.0 - 6.0	○		65	0.8	0.5 - 1.3	6.0	3.0 - 6.0	○
	51	1.8	1.5 - 2.0	7.0	3.5, 7.0	○		66	0.8	0.5 - 1.3	7.0	3.0 - 7.0	○
	52	1.8	0.8 - 2.5	7.0	3.5, 7.0	○		67	0.8	0.5 - 1.5	5.0	3.5 - 7.0	○
	53	3.0	1.5 - 3.0	5.0	1.0 - 7.0	○		68	0.8	0.5 - 1.5	7.0	3.5 - 7.0	○
	54	2.5	1.5 - 2.5	6.0	4.0 - 7.0	×		69	0.8	0.5 - 1.5	7.0	3.5 - 7.0	○
	55	3.0	1.5 - 3.0	3.5	3.5 - 7.0	○		70	0.8	0.5 - 1.5	7.0	3.5 - 7.0	○

STICH	Nr.	LÄNGE (mm)		BREITE (mm)		ZWILLINGS NADEL	STICH	Nr.	LÄNGE (mm)		BREITE (mm)		ZWILLINGS NADEL
		<i>Auto</i>	<i>Manuell</i>	<i>Auto</i>	<i>Manuell</i>				<i>Auto</i>	<i>Manuell</i>			
	71	0.8	0.5 - 3.0	7.0	3.0 - 7.0	○		86	2.0	–	6.0	3.5, 6.0	○
	72	0.8	0.5 - 3.0	7.0	3.0 - 7.0	○		87	2.0	–	6.0	3.5, 6.0	○
	73	0.8	0.5 - 1.5	7.0	3.5 - 7.0	○		88	3.0	1.5 - 3.0	7.0	3.5 - 7.0	○
	74	0.8	0.5 - 1.5	7.0	3.5 - 7.0	○		89	3.0	1.5 - 3.0	7.0	3.5 - 7.0	○
	75	0.8	0.5 - 1.5	7.0	3.5 - 7.0	○		90	2.5	1.5 - 2.5	5.0	3.0 - 7.0	○
	76	0.8	0.5 - 1.5	7.0	3.0 - 7.0	○		91	2.5	1.5 - 2.5	6.0	3.0 - 6.0	○
	77	0.8	0.5 - 1.5	7.0	3.0 - 7.0	○		92	2.5	1.5 - 2.5	7.0	3.5 - 7.0	○
	78	0.5	0.5 - 1.5	6.0	3.5 - 7.0	○		93	2.5	1.3 - 3.0	6.0	3.0 - 7.0	×
	79	0.8	0.5 - 1.5	7.0	3.0 - 7.0	○		94	2.5	1.5 - 2.5	7.0	3.5 - 7.0	○
	80	0.8	0.5 - 1.5	7.0	3.5 - 7.0	○		95	0.8	0.8 - 1.5	6.0	3.5 - 6.0	×
	81	2.5	1.5 - 2.5	7.0	3.5 - 7.0	○		96	1.0	1.0 - 2.0	6.3	3.8 - 6.3	×
	82	2.5	1.5 - 2.5	7.0	3.5 - 7.0	○		97	1.8	1.5 - 2.5	7.0	3.5 - 7.0	○
	83	1.5	–	6.0	–	×		98	0.5	0.5 - 1.0	5.0	2.0 - 6.0	○
	84	0.5	0.5 - 1.0	6.5	–	×		99	0.5	0.5, 0.8	5.0	2.0 - 7.0	○
	85	3.0	–	6.0	5.0, 6.0	×							